

SINGER® | Heavy Duty



5554



14HD854





SINGER | Heavy Duty

Model 5554



Sewing Machine Feature	Sewing Machine Benefit
Extra-High Sewing Speed	Sews up to 1,100 stitches per minute for professional results in less time.
Heavy Duty Metal Frame	Rigid interior support holds all the mechanisms in perfect alignment for skip-free sewing.
Stainless Steel Bed Plate	Smooth fabric feed for even sewing.
Stronger Motor	A stronger motor than standard sewing machines allows it to sew through heavyweight fabrics with ease.
Automatic Needle Threader	Sewing's biggest timesaver easily threads the needle without eye strain.
Top Drop-In Bobbin with Clear View Cover	The bobbin is easily loaded from the top. The clear cover makes it easy to monitor bobbin thread supply.
32 Built-In Stitches	11 Basic, 10 Stretch, 10 Decorative, 1 Buttonhole—perfect for crafts, home décor, fashion sewing and much more!
Fully Automatic 1-Step Buttonhole	Create beautiful buttonholes in a simple 1-step process.
Adjustable Stitch Length & Width	Keep seams strong and prevent bunching on any fabric type.
Drop Feed	A conveniently located lever lowers the feed dogs for free motion embroidery, monograms and button sewing.



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Sewing Machine Feature	Sewing Machine Benefit
Easy Stitch Selection	Change stitches in one easy step.
Extra-High Presser Foot Lifter	Offers more clearance when sewing multiple layers of bulky fabric.
6mm Stitch Width	Decorative and satin stitches can be set to 6mm wide—making a bold and pronounced look.
Automatic Tension	Ensures stable stitch quality regardless of fabric type.
Three Needle Positions	Needle position can be changed for individual projects such as inserting zippers, cords and topstitching.
Free Arm Convertible	Easy access to cuffs, collars, pant hems and other difficult-to-reach areas. Accessories are located in the free arm accessory storage compartment.
Snap-On Presser Feet	Quick release for easy on and off—change presser feet in a snap!
Standard Accessories	All-Purpose Foot, Zipper Foot, Buttonhole Foot, Button Sewing Foot, Edge / Quilting Guide, Pack of Needles, Bobbins (Class 15, metal), Thread Spool Caps, Auxiliary Spool Pin, Spool Pin Felt, L-Screwdriver, Seam Ripper / Lint Brush, Soft-Sided Dust Cover, Instruction Manual with included Stitch Guide, Foot Control, Power Cord
Value Added Accessories	Circular Stitch Attachment, Cording Foot, Darning / Freehand Embroidery Foot, Flower Stitch Attachment, Fringe Foot, Jeans Foot, Open Toe Foot, Straight Stitch Foot, Quarter Inch Foot
Warranty	25-year limited warranty. Warranted for household and commercial use.



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Serger Feature	Serger Benefit
2-3-4 Stitch Thread Capability	Provides more stitch variety. Six different stitch types ensure the perfect stitch, regardless of the project: blind hems, rolled hems, flatlocking, finishing raw edges and sewing seams.
1,300 Stitches Per Minute	Professional speed for faster results.
Differential Feed	Fully adjustable to ensure even feed for perfect seams on every fabric — no breaking or puckering. It is also useful for keeping stretch fabrics and bias-cut fabrics from becoming stretched out.
Smoother Multi-Speed Sewing	Machine feeds smoothly at all speeds. The high performance motor allows high torque and penetration force even on low speed, providing a steady, stable force that can sew through thicker fabrics.
Superior Fabric Feed System	Assures consistent quality stitches on all fabrics.
Larger Cutting Knife*	Cuts heavyweight fabrics with ease.
Moveable Upper Knife	Can easily move knife to prevent trimming of fabric while sewing.
Heavy Duty Metal Frame	Machine remains still for skip-free sewing.
Color Coded Threading System	Helps make successful threading easier. With complete, easy-to-read diagrams, this feature makes threading a snap. Just follow the color-coded diagram on the machine for effortless threading.

**than other SINGER sergers*

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Serger Feature	Serger Benefit
Pre-Threaded Color-Coded Spools	Master threading and adjustments. Use the multi-colored thread provided to learn how to thread the machine and to understand the feeding system.
High Performance Motor	Better, quality results on heavy fabrics.
Twice the Light*	See your sewing area more clearly.
Free Arm Sewing	Makes it easy to sew hard-to-reach areas such as armholes, cuffs and smaller projects.
Adjustable Tension	Keeps stitches balanced and even.
Adjustable Stitch Length & Width	Keeps seams strong and prevent bunching on any fabric type.
Portable	Carry handle makes it easy to take your serger to class with you.
4 Built-In Rolled Hems	More hem options, especially for lightweight fabrics. Converting to the Rolled Hem sewing mode is effortless. An easy access lever moves the stitch finger in position for rolled hemming.

**than other SINGER sergers*



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Serger Feature	Serger Benefit
Two-Thread Wrapped Edge Overlock Stitch	Use as a lightweight seam finish woven fabrics.
Two-Thread Standard Rolled Hem Stitches	Add an elegant fine finish to table linens, scarves and much more.
Three-Thread Overlock Stitch	Provides a wonderful professional seam finish, helps prevent loosely woven fabrics from unraveling, and offers unlimited decorative options.
Three-Thread Wrapped Edge Overlock Stitch	Ideal for finishing fine fabrics or highly stretchable fabrics.
Three-Thread Flatlock Stitch	Special decorative threads can be used to add texture and a dramatic embellishment effects.
Four-Thread Stretch Mock Safety Stitch	A favorite when sewing a knit fabric because the stitch stretches as the fabric stretches providing a strong and professional finish that will not “pop” when the fabric is stretched.
Standard Accessories	All-Purpose Foot, Needle Set, Tweezers, Spreader, Small Screwdriver, Spare Lower Knife, Lint Brush, Scrap Bag, Four Thread Spools, Instruction Manual with Stitch Guide and Sewing Techniques, Machine Intro DVD, Foot Control, Power Cord.
Value Added Accessories	Beading Foot, Yarn Application Foot
Warranty	25-year limited warranty. Warranted for household and commercial use.

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